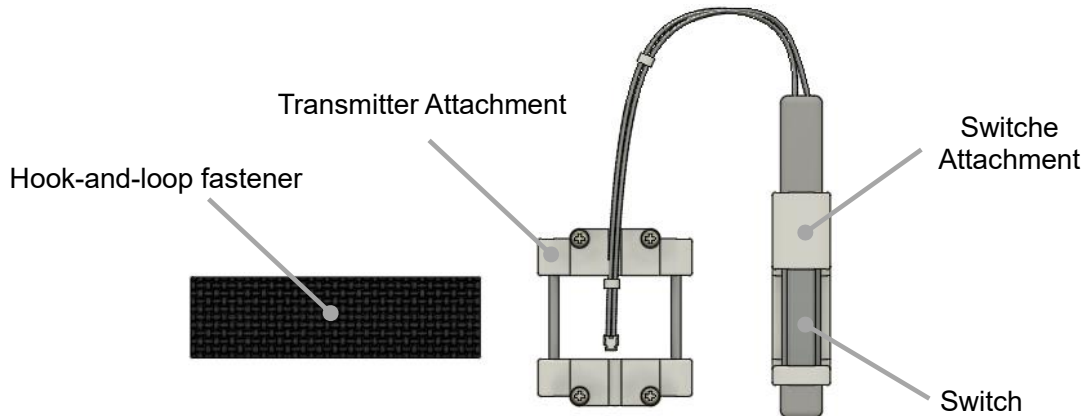


Attachment for Thread-Locking Adhesive "TFC-100-01-850" Instruction Manual

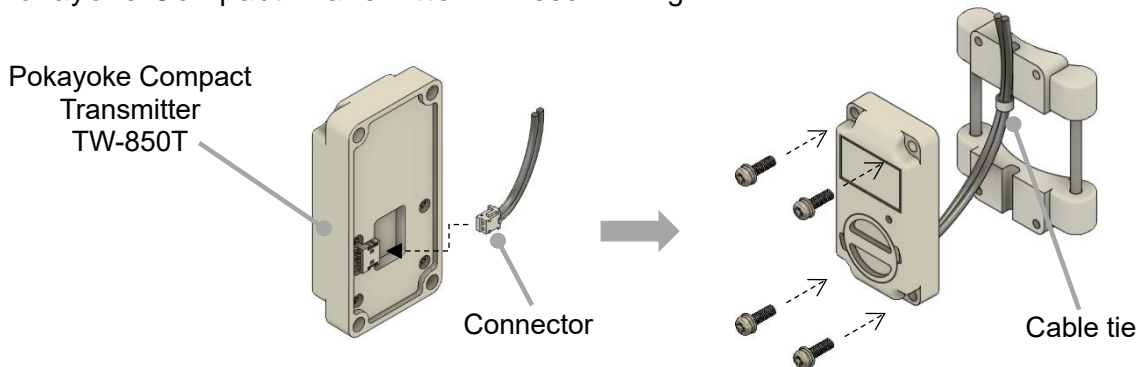
The TFC-100-01-850 is a product that enables pokayoke (mistake-proofing) of the thread-locking adhesive application task by attaching it to a thread-locking adhesive bottle. For details about the functions of Pokayoke Compact Transmitter "TW-850T", please refer to the "TW-850T Instruction Manual".

● TFC-100-01-850 Name and Function of Each Part



***The Pokayoke compact transmitter TW-850T is not included with the TFC-100-01-850.**

● Pokayoke Compact Transmitter TW-850T Fixing method



- Connect the connector to the Pokayoke Compact Transmitter TW-850T.
- The Pokayoke Compact Transmitter TW-850T should be secured to the transmitter attachment using 4 screws.

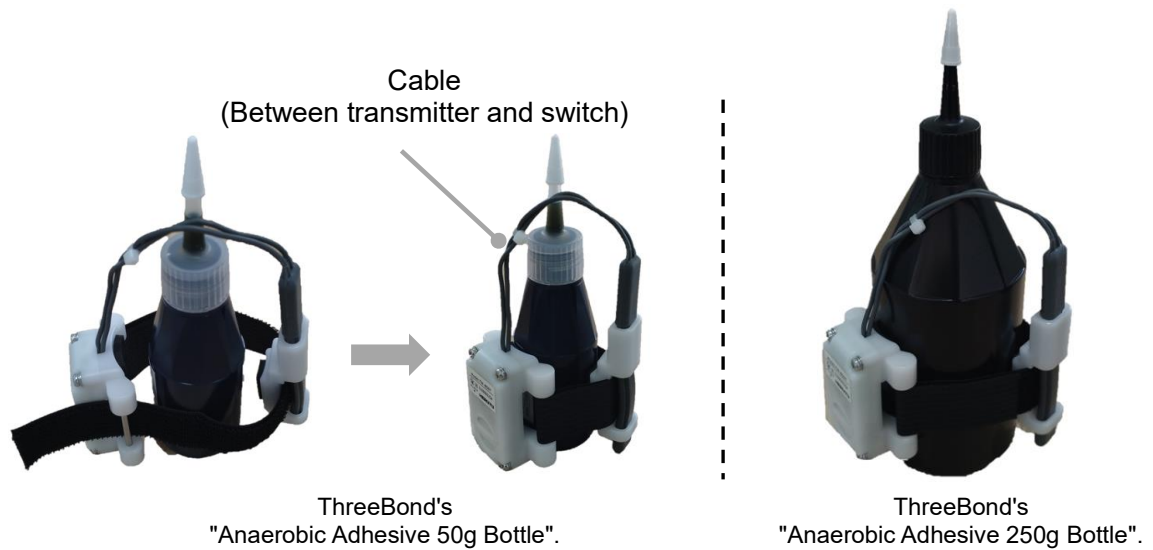
***When securing the Pokayoke Compact Transmitter TW-850T, pay attention to the position of the cable ties.**

● Assembly



- The hook-and-loop Fasteners should be installed through the switch and switch attachment.

● Thread-Locking Adhesive(bottle) Installation



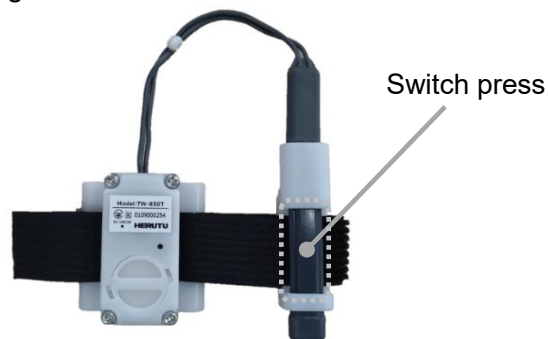
Fixing the TFC-100-01-850 to the bottle with a hook-and-loop fastener.

***When fixing the bottle, be careful to route the cable so that it does not come in contact with the bottle outlet and the switch cable.**

● Specifications

Items	Specification
Available Transmitters	Pokayoke Compact Transmitter TW-850T
Compatible Thread-Locking Adhesive(bottle)	ThreeBond's "Anaerobic Adhesive 250g Bottle" and "Anaerobic Adhesive 50g Bottle". *Bottle dimensions: Up to 80 mm in diameter
Hook-and-loop fastener	Width 2.5 cm x Length 30 cm
Cable length (between transmitter and switch)	11 cm
Switch life	Over 1 million times(depending on usage conditions)

● Switch press and Transmit Timing



By pressing the switch, the Pokayoke Compact Transmitter TW-850T transmits wirelessly.

***The timing of bottle dispensing depends on the type of bottle used, viscosity of the liquid, application, and volume. Although the bottle is pushed by pressing the switch and radio transmission is performed, the timing of radio transmission and dispensing may differ.**